

Designer Embodied Carbon (EC) Calculation - Civil & Electrical	
Build Table Most Contributing Materials 1%- Embodied Carbon A1-5	
Project Name:	Embleton Primary Substation 11kV Switchgear Replacement.
Project Scope:	11kV Switchgear Replacement using HSS Eclipse Switchgear. In Situ replacement using top entry power cables to reduce civil design and embodied carbon.

Project Embodied Carbon Breakdown and Totals (tCO2e)	
Total A1-5w	53.31
Asa	1.31
Total A1-5 (tCO2e)	54.62

Note: Total A1-5(tCO2e): Total A1-5w + Asa = Ans

Calculation Date:	18/09/2024
Project Code:	50011856
Project Completed in Financial Year:	FY24
Estimated Cost of Civil Build(t): (To Estimate Asa)	£187,302.00

Structural timber: in Tonnes (To Calculate Sequestration Value)	0
Sequestration Value (tCO2e):	0

Stage of works	Embodied Carbon (tCO2e)		Design Values			ECF kg(CO2e/kg)					Embodied Carbon (tCO2e)				Total EC (tCO2e)	Notes/ Comments
	Material	Units values to input in conversion to tonnes cell	Conversion to Tonnes	Quantity(t)	A1-3	A4	Asw	A1-3	A4	Asw	A1-5w	A1-5w	A1-5w			
Foundation Excavation & Backfill	Soil assumed 5% cement content. 1m3 = 1.9 tonnes of clay soil. Ref:	Input value in m3 (in conversion to tonnes cell)	0	0	0.061	0.005	0.004652	0	0	0	0	0	0	0	0	Foundation Excavation & Backfill
Foundation	Asphalt, 8% (Bitumen) binder content (by mass) weight @ 230kg/m3	Input value in m3 (in conversion to tonnes cell)	0	0	0.086	0.005	0.005777	0	0	0	0	0	0	0	0	Foundation
	PVC Pipes (Waste water) weight @ 0.72kg / m	Input value in meters (in conversion to tonnes cell)	0	0	3.23	0.005	0.172409	0	0	0	0	0	0	0	Foundation	
	Concrete Kerb 26.74 linear meters per m3	Input value in m3 (in conversion to tonnes cell)	0	0	0.188	0.005	0.00211	0	0	0	0	0	0	0		
Reinforced Concrete	Limestone Aggregate, 2650kg/m3	Input value in m3 (in conversion to tonnes cell)	29.06	77.009	0.005	0.005	0.001484	0.385	0.385	0.1143	0.884371358	0	0	0.884371358	Reinforced Concrete	
	Ready mix concrete 3240, 2350kg / m3	Input value in m3 (in conversion to tonnes cell)	48.05	112.8175	0.132	0.005	0.008215	14.905	0.9466	0.9278	16.39731476	0	0	16.39731476		
	Rebar (New) weight @ H10 = 0.62kg / m	Input value in kg (in conversion to tonnes cell)	4200	4.2	2.77	0.032	0.14946	11.624	0.1344	0.6777	12.396132	0	0	12.396132		
	Rebar (New) weight @ H12 = 0.89kg / m	Input value in kg (in conversion to tonnes cell)	0	0	2.77	0.032	0.14946	0	0	0	0	0	0	0		
Steelwork	Rebar (New) weight @ H20 = 2.47kg / m	Input value in kg (in conversion to tonnes cell)	0	0	2.77	0.032	0.14946	0	0	0	0	0	0	0	Steelwork	
	Stainless Steel Windposts Grade 304 weight @ 37.5kg / m	Input value in meters (in conversion to tonnes cell)	9	0.3375	6.15	0.032	0.062	3.0788	0.0108	0.0308	2.10736	0	0	2.10736		
	Steel General (New) weight @ 7900kg / m3 (contractor weights for materials on steel to a must)	Input value in kg (in conversion to tonnes cell)	370	0.37	2.89	0.032	0.0294	1.0989	0.0118	0.0108	1.092018	0	0	1.092018		
Superstructure	Mid Steel Fencing weight @ 25kg per linear meter	Input value in meters (in conversion to tonnes cell)	0	0	1.53	0.005	0.01553	0	0	0	0	0	0	0	Superstructure	
	Clay Brick (2000kg / m3)	Input value in kg (in conversion to tonnes cell)	5400	5.4	0.24	0.005	0.06575	1.286	0.027	0.3551	1.67805	0	0	1.67805		
	Lauress RSH5700 edition / weight @ 25kg/m2 (Assumed aluminum frame)	Input value in kg (in conversion to tonnes cell)	0	0	12.79	0.032	0.1284	0	0	0	0	0	0	0		
Roof	Mineral wool insulation, Rockwool RW3, weight @ 60kg/m3	Input value in kg (in conversion to tonnes cell)	0	0	1.28	0.005	0.06959	0	0	0	0	0	0	0	Roof	
	Autoclaved Aerated Concrete Block 600kg / m3	Input value in kg (in conversion to tonnes cell)	0	0	0.375	0.005	0.0995	0	0	0	0	0	0	0		
	Timber truss weight @ 3kg / m	Input value in kg (in conversion to tonnes cell)	0	0	0.42	0.005	0.12847	0	0	0	0	0	0	0		
Cable Excavation & Backfill	Concrete roof tiles weight @ 3kg / m2	Input value in kg (in conversion to tonnes cell)	0	0	0.1	0.005	0.00123	0	0	0	0	0	0	0	Cable Excavation & Backfill	
	Concrete Roof Columns weight @ 35kg / m	Input value in meters (in conversion to tonnes cell)	0	0	0.188	0.005	0.00211	0	0	0	0	0	0	0		
	PVC Pipes (weight @ 0.72kg / m)	Input value in meters (in conversion to tonnes cell)	0	0	3.23	0.005	0.172409	0	0	0	0	0	0	0		
Cables	Soil assumed 5% cement content. 1m3 = 1.9 tonnes of clay soil. Ref: (https://www.construction.com/resources/whitepapers/1-cubic-meter-of-clay-soil-to-tons)	Input value in m3 (in conversion to tonnes cell)	32.8	6.232	0.061	0.005	0.004652	0.3802	0.0312	0.0277	0.430059864	0	0	0.430059864	Cables	
	Cable Ducts PVC-3 Phases -ave weight 3.3kg / m	Input value in meters (in conversion to tonnes cell)	82	0.2706	3.23	0.005	0.172409	0.874	0.0014	0.0467	0.922044879	0	0	0.922044879		
	Single Core Cable 33kV - 3 Phases - ave weight @ 13.6kg/m	Input value in meters (in conversion to tonnes cell)	0	0	3.81	0.16	0.211364	0	0	0	0	0	0	0		
	Single Core Cable 6.6 / 11kV - 3 Phases - ave weight @ 13.6kg/m	Input value in meters (in conversion to tonnes cell)	82	1.1152	3.81	0.032	0.0386	4.2489	0.0307	0.043	4.32764512	0	0	4.32764512		
Transformers	Multicore Cable - ave weight @ 1.5kg/m	Input value in meters (in conversion to tonnes cell)	180	0.27	3.7	0.032	0.0375	3.988	0.0086	0.0101	1.017785	0	0	1.017785	Transformers	
	Transformer 33kV	Input value in Tonnes (in conversion to tonnes cell)	0	0	0.16	0.00178	0	0	0	0	0	0	0	0		
	Transformer 132kV	Input value in Tonnes (in conversion to tonnes cell)	0	0	0.16	0.00178	0	0	0	0	0	0	0	0		
Switchgear	Transformer EAT	Input value in Tonnes (in conversion to tonnes cell)	0	0	0.16	0.00178	0	0	0	0	0	0	0	0	Switchgear	
	6.6/11kV Switchgear: ave weight 600kg	Input value in Tonnes (in conversion to tonnes cell)	9	3.105	3.5429	0.032	0.036288	11.001	0.2994	0.1116	11.21155101	0	0	11.21155101		
	Protection Panels: ave weight 260kg	Input value in Tonnes (in conversion to tonnes cell)	1	0.26	3.03	0.16	0.03208	6.7979	0.0416	0.0303	6.8377408	0	0	6.8377408		
	Input value in Tonnes (in conversion to tonnes cell)	0	0	0.16	0.00178	0	0	0	0	0	0	0	0	0		
	Input value in Tonnes (in conversion to tonnes cell)	0	0	0.16	0.00178	0	0	0	0	0	0	0	0	0		
Input value in Tonnes (in conversion to tonnes cell)	0	0	0.16	0.00178	0	0	0	0	0	0	0	0	0			

Calculation Notes:	
Weight of structural Timber (Excluding temp works)	tonnes
Weight of Temporary Timber (formworks, Assumed reuse):	tonnes
Foundation -Trench Excavations	A1 Length[] m x Width[] m x Depth[] m = [] m3
Cables - Trench Excavations	A1 Length[82] m x Width[0.4] m x Depth[1] m = [32.8] m3
Power Cable circuit lengths	[8.2] m lengths x No. of lengths [10]

Key:	Designer to fill in all cells highlighted in light grey			
Low	Medium			
High				
0	12.5	25	37.5	50

The notes table to the left can be used to help breakdown and review calculations. The structural timber values in tonnes can be used to calculate the sequestration value, this is used to calculate the amount of carbon storage throughout the build's life cycle (Example: 20 tonnes of structural timber x -1.64 kg(CO2e) = -32.8 t(CO2e)). For more information see notes calculation A1-5 on the tab below.

Reference note:	Calculations & Embodied Carbon factors for materials used in the table are sourced from the Brika (ICE) & IstructE
Ref for material Embodied Carbon Factors:	A BSI guide: Hammond G et al., 'Embodied Carbon - The Inventory of Carbon and Energy' (ICE) https://www.brickwork.org.uk/wp-content/uploads/2021/03/ICE-Inventory-of-Carbon-and-Energy-2021.pdf
Ref for calculating Embodied Carbon A1-5 Cell colour formatting:	The Institution of Structural Engineers 'How to calculate embodied carbon.' https://www.istructe.org.uk/insights/industry-articles/how-to-calculate-embodied-carbon/

Important note:	
All materials calculated in above sheet, includes only imported materials	

Key:	Calculation based on Embodied Carbon Factors (ECF) to Extract & Manufacture the material Calculated as: Tonnes x ECF kg(CO2e/kg) = Embodied Carbon t(CO2e). Sourced IstructE
A1-3	Calculation based on kg of CO2e produced by Distance travelled in km, ECF based on: Tonnes x ECF kg(CO2e/kg) = Embodied Carbon t(CO2e). Distances referenced from IstructE. Locally sourced within 50km = 0.009kg(CO2e) / Nationally Sourced within 320km = 0.29kg(CO2e) / European sourced within 1500km = 0.16kg(CO2e). Sourced IstructE
A4	Calculation based on the Waste Factor (WF) of Materials. So brick has a waste factor of 20%, Steel 1% etc. Material WF/(Material ECF x Distance Travelled + Distance travelled forwaste material taken to landfill (C2) x C02 used for processing disposal (C3-4) = Asw / Example, assumed waste of concrete is: 0.853 x (A1-3 x A4 x C2 x C3-4) = Asw : Sourced IstructE
Asw	Typical assumed cement stage A1-5 of build is 50% so: 700kg(CO2e) per £100,000 so: 0.7 x (cost of build + 100,000) = Ans t(CO2e). Sourced IstructE

Project Photographs / Drawings

