

# **Electricity Specification 400 S14**

Issue 4 June 2024

**Shorting and Storage Caps for de-energised cable ends** 





## **Amendment Summary**

ISSUE NO. DATE	DESCRIPTION			
Issue 3 January 2022	The new template for Engineering Specification Documents has been applied. Storage Caps, Transmission Cable and Pilot Cable Shorting kits added. All information has been reviewed and updated where appropriate.			
	Prepared by: Philip Howell  Approved by: Policy Approval Panel and signed on its behalf by Steve Cox, DSO Director			
Issue 4	The new template for Engineering Specification Documents has been applied. CC163798 Out of Commission HV earthing kit added			
June 2024	Prepared by: Philip Howell  Approved by: Policy Approval Panel and signed on its behalf by Paul Turner, PAP Chairperson			



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### 1 Introduction

This Electricity Specification covers the supply of cable shorting kits and storage caps for use on redundant, out of commission or non-commissioned cables installed on the electricity distribution network (Network) owned by Electricity North West Limited, as Distribution Licensee, herein referred to as Electricity North West.

### 2 Scope

The Specification covers the material, construction and testing requirements for cable shorting kits and cable storage caps to be used on cables from LV up to 132 kV. The kits are designed for use on Dead cables to prevent moisture ingress (storage cap), and also to prevent any accidental energisation of cables not in use by shorting out the metallic conductors and sheaths (shorting caps).

General Heat Shrink components including end caps for use on live cables are covered in a separate specification ES400HS1.

### 3 Definitions

Approval	Sanction by the Electricity North West Circuits Policy Manager that specified criteria have been satisfied
Contract	The agreement between Electricity North West and the Contractor for the execution of the Works including therein all documents to which reference may properly be made in order to ascertain the rights and obligations of the parties under the said agreement.
Contractor	The person or person's firm or company, including personal representatives, successors and permitted assigns, who's Tender has been accepted by Electricity North West.
Specification	The Specifications and schedules (if any) agreed by the parties for the purpose of the Contract.
Shorting Cap	A device to seal end of a cut cable against moisture ingress and to prevent the cable becoming energised by shorting out all metallic conductors and sheaths such that an immediate short circuit would occur and activate protection on the circuit.
Storage Cap	A polymeric or elastomeric cap fitted over the end of a cut cable to seal against moisture ingress
Supplier	Any person or person's firm or company who supplies goods to Electricity North West or to its Contractor.
Tender	An offer in writing to execute work or supply goods at a fixed price.
Tenderer	The person or person's firm or company, including personal representatives, successors and permitted assigns, invited by Electricity North West to submit a Tender.



### 4 General Requirements for Approvals and Testing

### 4.1 Product not to be Changed

Compliance with this clause shall be in accordance with ES001.

### 4.2 Electricity North West Limited Technical Approval

Compliance with this clause shall be in accordance with ES001.

### 4.3 Quality Assurance

Compliance with this clause shall be in accordance with ES001.

### 4.4 Formulation

Compliance with this clause shall be in accordance with ES001.

### 4.5 Identification Markings

Compliance with this clause shall be in accordance with ES001.

### 4.6 Minimum Life Expectancy

The products detailed within this specification are consumable items, however wherever relevant, items used on assets installed on the network should perform their intended function for the same life period as the whole equipment, which is typically 60 years.

Products which have a shelf life shall be clearly identified with the expiry date on the packaging

### 4.7 **Product Conformity**

Compliance with this clause shall be in accordance with ES001.

### 4.8 Confirmation of Conformance

The Tenderer shall complete the conformance declaration sheets in Appendix B.

Failure to complete these declaration sheets may result in an unacceptable bid.

### 5 Requirements for Type and Routine Testing

Compliance with this clause shall be in accordance with ES001.

### 5.1 Requirement for Type Tests at Suppliers Premises

Compliance with this clause shall be in accordance with ES001.

### 5.2 Requirement for Routine Tests at the Supplier's Premises

Compliance with this clause shall be in accordance with ES001.

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### 6 Technical Particulars

### 6.1 Cable Shorting Kits

### 6.1.1 General Requirements

Cable Shorting Kits shall provide a means to quickly "short out" all metallic conductors in cut cable ends and provide adequate sealing against ingress of moisture or other contaminants.

They shall be provided in kit form with all necessary components included.

The range of cable shorting cap kits covered by this specification are covered in the information given in <u>Appendix A</u>. The stated "recovered" dimensions for achieving the minimum cable diameter are critical; the expanded dimensions can be larger than those specified.

The end caps shall comply with ENA TS 09-11. The inside surface of the end caps shall be lined with hot-melt adhesive to ENA TS 09-11.

The heat shrink tubing shall be coloured green and shall have a minimum expanded length of 200mm long and shall comply with requirements for thin wall heat shrink tubing to ENA TS 09-11.

The nails shall be hardened steel clout nails to BS EN 10230-1 with dimensions shown in Appendix A

**NOTE:** Coldshrink alternatives may be offered for approval. However, in this case, kits shall be supplied with self-amalgamating waterproof tape (in place of adhesive). The tape shall be 500mm long and 20mm wide (minimum).

The tinned copper braid shall have the following dimensions (+5%, -0%):

- Minimum width of 12mm.
- Minimum length of 150mm.
- Minimum thickness of 1mm.
- Minimum cross-sectional area (CSA) of 6mm<sup>2</sup>.
- Minimum diameter of individual wires of 0.15mm.
- Sufficient width, length and thickness (which may be greater than the minima specified above) to meet the requirements for continious current rating and short circuit withstand tests detailed below.

### 6.1.2 Continuous Current Rating of Tinned Copper Braid

- The tinned copper braid shall have a continuous current rating of 66 Amps in still air at an ambient temperature of 20°C
- The temperature of the braid shall not exceed 76°C when carrying the continious current rating.

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### 6.1.3 Fault Current Withstand of Tinned Copper Braid

- The initial temperature at start of test shall be ambient at 20°C
- The test shall be done in still air.
- A short circuit current shall be 600 Amps for 1 second shall be applied to the braid.
- Repeated tests of 600 Amps for 1 second shall be carried out when the braid has cooled to 70°C.
- The braid shall be capable of withstanding six test cycles without any deleterious effects, i.e. cooling to 70°C and then applying the short circuit current for 1 second again
- The temperature of the braid shall not exceed a maximum of 160°C during any of the test cycles.

### 6.2 Out of Commission HV Cable Earthing/Shorting Kit

This kit is intended to short out the conductors and sheath of HV lead sheathed cables which are out of commission, and also provide a suitable earth connection from the cables metallic sheath so it can be used as a supplementary earth electrode.

Details of the components in the kit are found in drawing ES400S14 D002.

### 6.3 Cable Storage Caps

#### 6.3.1 Requirements

Cable Storage caps should provide adequate protection of cut cable ends against the ingress of moisture and contaminants for a range of cables up to 132 kV. They are for installation on Dead cables only.

The range of cable storage caps covered by this specification are covered in the information given in <a href="Appendix A">Appendix A</a>. The stated "recovered" dimensions for achieving the minimum cable diameter are critical; the expanded dimensions can be larger than those specified.

### 6.3.2 Heat Shrink Caps

Heat shrink end caps shall comply with ENA TS 09-11. The inside surface of the end caps shall be lined with hot-melt adhesive to ENA TS 09-11.

### 6.3.3 Cold Applied Caps

The cold applied end caps shall be made from an elastomeric material that will protect the cable from moisture contamination and corrosion and shall be black in colour. The Tenderer shall provide details of the material at the time of Tender.

Cold applied end caps expanded and loaded onto a removable core shall be preferred. Other cold applied methods may be considered.

A reusable or recyclable removable core shall be preferred.

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### 6.4 Product Marking and Labelling

End caps used in Cable Shorting kits, or as storage caps shall be marked with the following information:

- Manufacturer's name.
- The manufacturer's batch number (for quality assurance traceability).
- The expanded size and recovered size of the end cap in millimetres.
- Other information can also be provided optionally such as manufacturers part number, but there shall be no text or "live flash" marking included which may indicate a live cable end.

Green Heat Shrink tubing used in Cable Shorting kits should be marked with the following information:

• The manufacturer's batch number (for quality assurance traceability).

The letters and figures shall consist of upright block characters and shall appear at least once in a prominent position. The size of the letters and numerals shall not be less than 15% of the nominal overall expanded diameter but in no case greater than 13mm.

The Tenderer shall state at the time of tender how the cable shorting kits and storage caps are packaged for delivery.

All packaging shall be sufficiently durable giving regard to the function, reasonable use and contents of the packaging.

Any packaging shall be labelled with the following information as a minimum:

- Manufacturers name.
- Manufacturers Product code.
- Electricity North West Commodity Code.
- Expiry date of use, if applicable.
- A description of the contents.
- Minimum and maximum storage temperature.
- Any necessary hazard symbols required under COSHH Regulations.

The Tenderer can also provide other optional information such as a QR-code or equivalent containing/allowing access to fitting instructions or data sheet. Details of these additional information shall be provided at time of Tender.

### 7 Samples

The Tenderer shall submit samples for approval during the tender as required by Electricity North West.

Such samples shall remain the property of Electricity North West.



### 8 Documents Referenced

All references to documents listed below are to the latest versions, unless stated otherwise

DOCUMENTS REFERENCED				
Health and Safety at Work Etc Act 1974.				
Control of Substances Hazardous to Health Regulations 2002.				
Manual Handling Operations Regulation 1992.				
BS EN ISO 9000	Quality management systems.			
BS EN ISO 14001: 2004	Environmental Management Systems.			
ENA TS 09-11	Heat Shrinkable Insulating Materials for use with 600/1000V Cables and Accessories			
BS EN 10230-1	Steel Wire Nails Part 1: Loose Nails for General Applications			
CP311	Approval Policy and Process			

### 9 Keywords

Shorting, Storage, Cap, Sealing

## **Appendix A – Scope of Materials**

The following equipment is currently approved for use on Electricity North West Network.

ITEM NO.		COMMODITY CODE	
1	Shorting kit MC1 for multi core cables with overall diameters between 30mm and 60mm	163786	
2	Shorting kit MC2 for multi core cables with overall diameters between 55mm and 80mm		
3	Shorting kit SC3 for single core cables with overall diameters between 27mm and 46mm (set of three phase ends)	163788	
4	Shorting kit SC4 for single core cables with overall diameters between 41mm and 72mm (set of three phase ends)	163789	
5	Transmission Cable Shorting Kit TC5 for transmission cables with overall diameters between 70mm and 125mm (for single/three phase cable – one cap in kit)	163800	
6	HSL Shorting Kit for HSL 3 core 33 kV cables only	163801	
7	Pilot Cables Shorting Kit PC1 for 7 to 61 pair copper telecom cables with overall diameters between 15mm and 40mm	163812	
8	Out of commission HV cable Earthing/Shorting Kit to allow use of redundant pilc cable metallic sheath as a supplementary earth electrode	163798	
9	Heat Shrink Storage Cap for Cable Diameters 8mm-18mm	163790	
10	Heat Shrink Storage Cap for Cable Diameter 16mm-32mm	163791	
11	Heat Shrink Storage Cap for Cable Diameter 33mm-60mm	163792	
12	Heat Shrink Storage Cap for Cable Diameter 50mm-95mm	163793	
13	Cold shrink Storage Cap for Cable Diameter 12mm-17mm	163794	
14	Cold shrink Storage Cap for Cable Diameter 17mm-24mm	163795	
15	Cold shrink Storage Cap for Cable Diameter 25mm-45mm	163796	
16	Cold shrink Storage Cap for Cable Diameter 46mm-75mm	163797	

For details on individual components in each shorting kit – refer to drawings on next pages.

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apo Cylin Kit Ref.		Heat Shrink End Cap (Item ( c )				Green Heat 9	at Shrink Sleeve		Quantity per kit				
		l (length)   (Inner Diameter)   -		C adhesive depth	Diameter (Item(a)		(-)	/6\	, ,	(-1)	(-)		
E E		Recovered (min.)	Expanded	Recovered (min.)	min.	Expanded	Recovered (min.)	(a)	(b)	(6)	(d)	(e)	
0		+/-5mm	+ /- 5mm	mm	mm	mm	mm						
163786	MC1	150	65	30	50	80	40	1	1	1	6	0	
163787	MC2	160	105	45	80	100	50	1	1	1	6	0	
163788	SC3	150	55	25	80	50	25	3	3	3	0	12	
163789	SC4	150	75	35	80	80	40	3	3	3	0	12	
163800	TC5	160	150	75	80	150	75	1	1	1	7	0	
163801	HSL	150	75	35	80	80	40	3	3	3*	8	0	
163812	PC1	150	50	15	50	60	30	1	1	0	3	0	

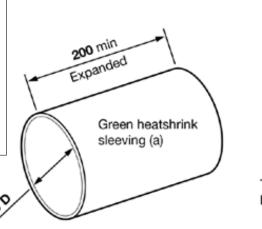
#### \*Note:

Kit HSL copper braids should be min. 400mm long Kit HSL also requires additional components:

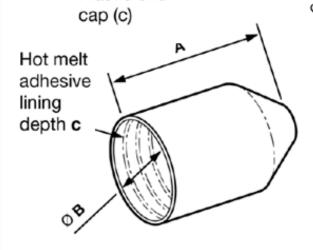
- 3 x Constant Force Spring 25mm diameter
- 1 x Stainless Steel worm drive lamp 75-125mm dia.
- 1 x Heat Shrink 3 core breakout boot 170/60

Plastic end

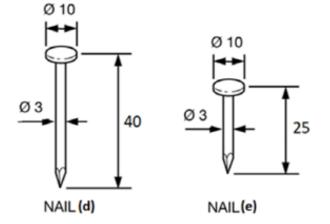
- 1 x Tinned Copper mesh 50mm wide a 1000mm long
- 3 x Mastic Sealing Strip 25mm wide x 150mm long Kit PC1 green heat shrink sleeve is 100mm long







Refer to CP411Part 1, Standard Technique 16-2 for details on use of this kit



### **Details of Cable Shorting Kits**

Scale: n.t.s northwest

Drawn: PPH Approved: Drawing Number: ES400 S14 - D001

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**Contents of Kit:** 

2pc – Medium wall heat shrink tube, adhesive lined 40/12 x 100mm

4pcs – Butyl mastic sealing tape 30mm wide x 400mm long

2pcs - Tinned copper flat braid, 70mm<sup>2</sup> x 500mm with a 20mm solder waterblock at 100mm from one end

1pcs – Tinned copper flat braid, 6mm<sup>2</sup> x 300mm

6pcs - Galvanised Clout Nails 40mm x 3mm diameter

1pc - Tinned copper mesh tape, 50mm wide x 2000mm

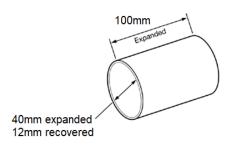
1pc - S/S worm drive clamp 60-95mm diameter range

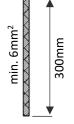
1pc - Constant Force Spring 40-70mm diameter range

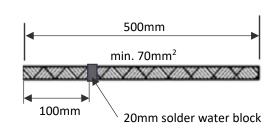
1pc - Beryllium Copper alloy serrated strip, 2mm thickness, 25mm wide x 300mm

2pc – Brass Tunnel connector 70-95mm<sup>2</sup>

### Packed together in poly bag with label

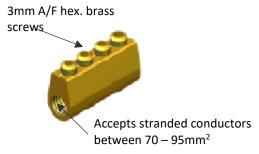




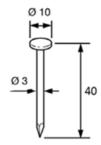


Medium wall adhesive lined heat shrink tubing

**Flat Tinned Copper Braid details** 



Brass mechanical tunnel connector details



**Galvanised Clout Nail details** 

Refer to CP411Part 2, Standard Technique 63 for details on use of this kit

Details of HV Out of Commission Earthing/Shorting Kit Commodity Code 163798



Drawn: PPH Approved:

Drawing Number: ES400 S14 - D002

Scale: n.t.s

> Issue 4 June 2024

Appendix A



### **Appendix B – Conformance Declaration**

### SECTION-BY-SECTION CONFORMANCE WITH SPECIFICATION

The Tenderer shall declare conformance or otherwise for each product/service or range of products/services, section-by-section, using the following Conformance Declaration Codes.

### **Conformance Declaration Codes:**

N/A =	Clause is not applicable/appropriate to the product/service.
C1 =	The product/service conforms fully with the requirements of this clause.
C2 =	The product/service conforms partially with the requirements of this clause.
C3 =	The product/service does not conform to the requirements of this clause.
C4 =	The product/service does not currently conform to the requirements of this clause, but the manufacturer proposes to modify and test the product in order to conform.

C4 =	proposes to modify and test the product in order to conform.
Manufacturer	:
Product/Servi	ce Description:
Product/Servi	ce Reference:
Name:	
Company:	
Signature:	



### **SECTION-BY-SECTION CONFORMANCE**

Section	Section Topic	Conformance Declaration Code	Remarks * (must be completed if code is not C1)
4.1	Product not to be Changed		
4.2	<b>Electricity North West Technical Approval</b>		
4.3	Quality Assurance		
4.4	Formulation		
4.5	Identification Markings		
4.6	Minimum Life Expectancy		
4.7	Product Conformity		
4.8	Confirmation of Conformance		
5.1	Requirements for Type Tests at the Supplier's Premises		
5.2	Requirement for Routine Tests at the Supplier's Premises		
6.1.1	General Requirements		
6.1.2	Continuous Current Rating of Tinned Copper Braid		
6.1.3	Fault Current Withstand of Copper Braid		
6.2.1	Requirements		
6.2	OOC HV Cable Shorting/Earthing Kit		
6.3.2	Heat Shrink Storage Caps		
6.3.3	Cold Applied Storage Caps		
6.4	Product marking and Labelling		
7	Samples		

<sup>\*</sup> Applicable specifications shall be stated in the Remarks column where alternatives are quoted within a section. The Remarks column shall also be used to indicate cases where the products or services exceed the quoted specifications.